

Work Order ID 81390

81390

Ship today

Page 1

Tuesday, March 13, 2012 3:50:13 PM

Item ID: D206-728-211

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube Protector

Stop

NS2

Start Date: 3/14/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/14/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 12-03-14

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-211 CHG001

Scal/14

HJ Per MLS 12-3-13

(2)

110

0.00

110

Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

12/3/13

(2)

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Scal/14

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81390***81390***

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Tuesday, March 13, 2012 3:50:13 PM

Item ID: D206-728-211

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Skidtube Protector

Stop ***NS2***

Start Date: 3/14/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/14/2012 Req'd Qty: 2.00

2

Customer:

Reference:



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-728-211								
	Location: <u> </u>								
	PPP Rev: <u> </u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/3/14 12/3/14 ME
12-03-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, March 13, 2012 3:50:12 PM

Page 1

Work Order ID: 81390

Parent Item: D206-728-211

Parent Item Name: Skidtube Protector

Start Date: 3/14/2012

Required Date: 3/14/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: Rev IPP:A05.10.19New issueKJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN960JD10L

NAS1149D0332J

Purchased

No

120

Each

0.0000

24

48

Washer

D3340-1

Manufactured

No

120

Each

16.0000

1

2

Fwd Skidtube Protector

Location

Loc Qty

Loc Code

ST498

16

25187

6

35698

10

D3340-9

Manufactured

No

120

Each

13.0000

1

2

Aft Skidtube Protector

Location

Loc Qty

Loc Code

ST499

13

25191

1

35704

12

MS27039-1-08

Purchased

No

110

Each

1,649.0000

24

48

Screw

Location

Loc Qty

Loc Code

ST291

1649

117423

81

119075

84

120308

984

121011

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

IIN-D407-728

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5.0 PARTS LIST

206 A/ B SERIES

Qty -111	Qty -211	Qty -213	Qty -113	Qty -215	Part Number	Description
						206 A/B HIGH/LOW GEAR
X					D206-728-111	REPLACEMENT WEARPAD KIT
						206 A/B LOW GEAR
	X				D206-728-211	SKIDTUBE PROTECTOR KIT
						206 A/B HIGH GEAR
		X			D206-728-213	SKIDTUBE PROTECTOR KIT
						206 A/B FLOAT GEAR
			X		D206-728-113	REPLACEMENT WEARPAD KIT
				X	D206-728-215	SKIDTUBE PROTECTOR KIT
5			5	1	D3339-3	CENTER WEARPAD
1					D3339-5	FORWARD WEARPAD
			1		D3339-7	LONG FORWARD WEARPAD
			1	1	D3339-9	AFT WEARPAD
	1				D3340-1	FORWARD SKIDTUBE PROTECTOR
		1			D3340-3	FORWARD SKIDTUBE PROTECTOR
				1	D3340-5	FORWARD SKIDTUBE PROTECTOR
	1	1			D3340-9	AFT SKIDTUBE PROTECTOR
				1	D3340-11	CENTER SKIDTUBE PROTECTOR
				1	D3340-23	AFT SKIDTUBE PROTECTOR
24	24	24	38	38	MS27039-1-08	SCREW
24	24	24	38	38	AN960JD10L	WASHER
			8	8	NAS1330C3K116	BLIND INSERT

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Revision: A

Date: 05.08.03